

Architectural Coatings

GENERAL DESCRIPTION

GLYPTEX Satin WB (Water-Borne) Alkyd Enamel offers an environmentally preferred, low VOC, low odor product with performance characteristics of a conventional alkyd, but with the application ease and water clean up of a latex. It is a super premium, versatile product which can be used for both interior and exterior applications including wood and trim, drywall, plaster, wall paper, metal and masonry surfaces; offering superior hiding, long-lasting beauty and durability. It has been formulated to provide excellent flow and leveling and adhesion to provide a smooth film hardness that resists abrasion and stains, washes easily and has excellent color and gloss retention. The WB alkyd technology minimizes yellowing (all alkyds tend to yellow as they age) vs. conventional alkyds, but provides similar hardness, sandability and blocking resistance.

RECOMMENDED SUBSTRATES

Aluminum	Galvanized Steel
Concrete/Masonry Block	Gypsum Wallboard-Drywall
Concrete	Masonry
Ferrous Metal	Plaster
	Wood

CONFORMANCE STANDARDS

- VOC compliant in all regulated areas
- Can earn LEED NC Version 2.2 and 3.2 credits

APPLICATION INFORMATION

Stir thoroughly before using and occasionally when in use. When using more than one container of the same color, intermix to ensure color uniformity. Read all label and Material Safety Data Sheet (MSDS) information prior to use. MSDS are available through our website or by calling 1-800-441-9695.

Application Equipment: Apply with a high quality brush, roller, or by paint pad, or by spray equipment. Where necessary, apply a second coat.

Airless Spray: Pressure 1900 psi, tip size 0.013"

Spray equipment must be handled with due care and in accordance with manufacturer's recommendation. High-pressure injection of coatings into the skin by airless equipment may cause serious injury.

Brush: Polyester/Nylon Brush

Roller: 3/16" - 3/8" nap roller cover

Thinning: Do not thin.

Permissible temperatures during application:

Material:	50 to 90°F	10 to 32°C
Ambient:	50 to 100°F	10 to 38°C
Substrate:	50 to 100°F	10 to 38°C

FEATURES / BENEFITS

Features

Low VOC, low odor
Superior hiding
Hardness and durability
Excellent flow and leveling
Excellent adhesion
Excellent stain resistance
Excellent color and gloss retention
Minimizes yellowing vs. conventional alkyds
Excellent blocking resistance

Benefits

Meets regulatory standards and can be used in occupied areas
Provides better surface coverage
Provides long lasting beauty and abrasion resistance
Less brush marks provides smooth film
Sticks to difficult substrates including previously painted aged alkyds
Resists common household spills and stains and washes easily
Looks newer longer
Provides whiter finish
Provides non-sticking film which can be used on door frames and window sills

GLYPTEX™ Interior/Exterior Satin WB Alkyd Enamel

TINTING AND BASE INFORMATION

Refer to the appropriate color formula book, automatic tinting equipment, and or computer color matching system for color formulas and tinting instructions.

PP455	White/Pastel Base
PP459	Midtone Base*
PP458	Deeptone Base*
PP454	Ultra Deep Base*
PP456	Super White

*Must be tinted before use.

Some colors, drastic color changes or porous substrates may require additional coats to achieve a uniform finish.

PRODUCT DATA

PRODUCT TYPE:	Water-Borne Alkyd
SHEEN:	Satin: 20 to 50 (60° Gloss Meter)
VOLUME SOLIDS*:	35% +/- 2%
WEIGHT SOLIDS*:	44% +/- 2%
VOC*:	26 g/L (0.2 lbs./gal.)
WEIGHT/GALLON*:	9.9 lbs. (4.5 kg) +/- 0.2 lbs. (91 g)

*Product data calculated on product PP455.

COVERAGE: 350 to 400 sq. ft./gal. (32.5 to 37 sq. m/3.78L)

Wet Film Thickness:	4 to 4.6 mils
Wet Microns:	102 to 117
Dry Film Thickness:	1.4 to 1.6 mils
Dry Microns:	36 to 41

Coverage figures do not include loss due to surface irregularities and porosity or material loss due to application method or mixing.

DRYING TIME: Dry time @77°F (25°C); 50% relative humidity.

To Touch:	1 hour
To Recoat:	16 hours
Full Service:	7 to 14 days

Drying times listed may vary depending on temperature, humidity, film build, color, and air movement.

WASHING INSTRUCTIONS: Wait at least 14 days after painting before cleaning the surface with a non-abrasive mild cleaner.

CLEANUP: Clean tools with warm soapy water.

DISPOSAL: Contact your local environmental regulatory agency for guidance on disposal of unused product. Do not pour down a drain or storm sewer.

FLASH POINT: Over 200°F (93°C)

GENERAL SURFACE PREPARATION

Surfaces to be coated must be dry, clean, sound, and free from all contamination including loose and peeling paint, dirt, grease, oil, wax, concrete curing agents and bond breakers, chalk, efflorescence, mildew, rust, product fines, and dust. Remove loose paint, chalk, and efflorescence by wire brushing, scraping, sanding, and/or pressure washing. Putty all nail holes and caulk all cracks and open seams. Sand all glossy, rough, and patched surfaces. Feather back all rough edges to sound surface by sanding. Prime all bare and porous substrates with an appropriate primer. Remove mildew by using PPG MILDEW CHECK® Multi-Purpose Wash, 18-1 (for exterior use only); or 1 part chlorine bleach to 3 parts water. Before use, be sure to read and follow the instructions and warnings on the label. **WARNING!** If you scrape, sand, or remove old paint, you may release lead dust or fumes. **LEAD IS TOXIC. EXPOSURE TO LEAD DUST OR FUMES CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE.** Wear a properly fitted NIOSH-approved respirator and prevent skin contact to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the USEPA National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead. In Canada contact a regional Health Canada office. Follow these instructions to control exposure to other hazardous substances that may be released during surface preparation.

ALUMINUM: This substrate may present potential adhesion problems. Any coating applied directly to aluminum should be spot applied, allowed to cure overnight, and then evaluated for adhesion. If adhesion is good, the application may proceed.

CONCRETE/MASONRY BLOCK: Mortar should cure for at least 30 days and preferably 90 days prior to priming. Fill block with an appropriate block filler. Surfaces previously coated with water thinned cement-based paint must be prepared with extra care. If the material appears to be adhering tightly, a masonry sealer may be applied to seal the surface. Check adhesion by applying a piece of masking tape. If the sealer peels off and has loose particles, remove all chalking or crumbling material, re-seal and re-check adhesion.

CONCRETE and MASONRY: New concrete should cure for at least 30 days and preferably 90 days prior to priming and painting. The pH of the substrate must be less than 10 before priming with an alkali resistant primer.

FERROUS METAL: The surface must be cleaned thoroughly to remove any dust, rust, and surface contaminants, and then primed.

GALVANIZED STEEL: Caution must be used when selecting coatings for use on all galvanized metal surfaces. These substrates may have a factory-applied stabilizer, which is used to prevent white rusting during storage and shipping. Such stabilizers must be removed by either brush blasting, sanding or chemical treatment prior to priming.

GYPSUM WALLBOARD-DRYWALL: Nails or screws should be countersunk, and they along with any indentations should be mudded flush with the surface, sanded smooth and cleaned to remove any dust, then prime prior to painting the substrate.

PLASTER: Plaster, hardcoat, skim coat, or other alkaline surfaces should be allowed to cure for at least 30 days prior to priming with an alkali resistant primer.

WOOD: Unpainted wood or wood in poor condition should be sanded smooth, wiped clean, then primed. Any knots or resinous areas must be primed before painting. Countersink all nails, putty flush with surface, then prime.

RECOMMENDED PRIMERS

Aluminum:	6-204, 17-921
Galvanized Steel:	17-921, 90-712
Ferrous Metal:	90-712
Drywall:	PP335, PP867, PP1129, 6-2, 6-4
Plaster:	PP335, PP1129, 4-603, 17-921
Wood, interior:	PP335, PP1129, 17-921
Wood, exterior:	PP335, 17-921, 6-9, 6-809
Masonry**	
Brick:	PP335, PP1129, 4-603, 17-921
Concrete Block (CMU):	6-7, 6-15
Concrete:	PP335, 4-603, 17-921

****NOTE:** Application of alkyd paints on concrete and masonry where moisture is constantly present, is not recommended.

LIMITATIONS OF USE

Apply when air, surface and product temperatures are above 50°F (10°C) and the surface temperature is at least 5°F (3°C) above the dew point. Avoid exterior painting late in the day when dew and condensation are likely to form or if rain is expected.

PROTECT FROM FREEZING. USE WITH ADEQUATE VENTILATION. KEEP OUT OF REACH OF CHILDREN.

PACKAGING

1-Gallon (3.78 L)

PPG Architectural Finishes, Inc. believes the technical data presented is currently accurate; however, no guarantee of accuracy, comprehensiveness, or performance is given or implied. Improvements in coatings technology may cause future technical data to vary from what is in this bulletin. For complete, up-to-date technical information, visit our web site or call 1-800-441-9695.



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