



PPG Architectural Coatings

GENERAL DESCRIPTION

ACRI-PRO 100 Flat Exterior Acrylic Paint No. PP929 Series is a top professional quality, exterior, 100% acrylic, flat house paint. Its matte flat finish maximizes uniformity over rough, irregular surfaces. It is used for all types of new or previously painted commercial, institutional and residential exterior wood and masonry surfaces such as siding, trim, eaves, facias, shutters, fences, properly prepared brick, block, stucco and concrete surfaces, vinyl, primed metals and metal siding, vinyl siding and trim, etc.

RECOMMENDED USES

Wood siding, trim
Manufactured siding
Vinyl siding, trim
Brick
Concrete
Concrete block (CMU)
Stucco
Fencing, shutters

FEATURES / BENEFITS

| Features | Benefits |
|---------------------------|------------------------------|
| 100% acrylic | Excellent weather resistance |
| Non-yellowing | Colors stay true |
| Easy soap & water cleanup | No solvent disposal issues |
| Application down to 35°F | Extends painting season |
| Mildew resistant* | |

*This paint contains agents which inhibit the growth of mildew on the surface of the paint film.

RECOMMENDED SYSTEMS

ACRI-PRO 100 Flat Exterior Acrylic Paint No. PP929 series can be applied to a wide variety of primed substrates. Finish the following primed surfaces with one or two coats of ACRI-PRO 100 Flat Exterior Acrylic Paint No. PP929 series:

| SUBSTRATE | TYPICAL PRIMERS |
|---------------------------------|---|
| Wood, New: | PP335, PP515, 17-921 |
| Wood, New Bleeding: | PP515, 17-941, 17-921 |
| Wood, Chalky Areas: | PP515 |
| Hardboard: | PP335 |
| Masonry, Concrete Block: | 95-217, 16-90, 4-100 |
| Poured Concrete, Stucco, Brick: | 4-898, 4-808, 4-809, 4-603 |
| Fiber Cement: | 4-603, 4-503 |
| Metal, Steel: | 90-712, 90-912, 7-852, 97-680, 6-208, 6-212 |
| Galvanized: | 90-712, 90-912, 6-209 |
| Weathered Aluminum: | 7-852, 97-680, 90-712, 90-912, 17-941, 17-921 |
| Vinyl Siding**: | 17-921 |

**NOTE: Do not paint vinyl with colors darker than the original vinyl color to prevent heat warping.

ACRI-PRO® 100 Flat Exterior Acrylic Paint

TINTING AND BASE INFORMATION

Refer to the appropriate color formula book, automatic tinting equipment and/or computer color matching system for color formulas and tinting instructions.

| | |
|-------|------------------|
| PP930 | White |
| PP929 | Light Base* |
| PP928 | Deep Base* |
| PP924 | Ultra Deep Base* |

*Must be tinted before use.

Some colors, drastic color changes, or porous substrates may require more than one coat to achieve a uniform finish.

PRODUCT DATA

Data below is based on White, PP930.

| | |
|-------------------------|-----------------------------------|
| Product Type: | Acrylic |
| Gloss, 85°: | Matte flat (Typical range: 1 - 3) |
| Percent Solids: | |
| Weight: | 52 ± 2% |
| Volume: | 35 ± 2% |
| VOC (theoretical): | |
| As supplied (untinted): | 73 g/L (0.6 lbs./gal.) |
| Weight/Gallon: | 11.3 lbs. |
| Viscosity (Initial): | 105 - 110 Krebs Units |
| Thinner: | |

| | |
|---------------|--|
| Brush/Roller: | If necessary, thin sparingly with clean water up to ½ pint per gallon. |
| Spray: | Thin with clean water up to ½ pint per gallon. |

Recommended Film Thickness:

| | |
|------|----------|
| Wet: | 4.0 mils |
| Dry: | 1.4 mils |

Spread Rate (Theoretical):

| | |
|------------------|-----------------------|
| Smooth Surfaces: | Up to 400 sq.ft./gal. |
| Rough Surfaces: | 200-300 sq. ft./gal. |

Coverage does not include variation due to application methods, surface porosity, and/or mixing.

Dry time (70°F @ 50% R.H.):

| | |
|---------------|------------|
| To Touch: | 1 hour |
| To Recoat: | 4 hours |
| Full Service: | 15-30 days |

(Drying times listed may vary depending on temperature, humidity, color, film build and air movement.)

Cleanup: Warm, soapy water

Flash Point: >200°F (>93°C)

APPLICATION INFORMATION

Application Equipment: Apply with a high quality brush, roller, or by spray equipment.

Airless Spray: Minimum 1 gallon per minute pump; .015"-.019" tip; 1800-2400 psi; 1/4" High Pressure material hose.

Spray equipment must be handled with due care and in accordance with manufacturer's recommendation. High-pressure injection of coatings into the skin by airless equipment may cause serious injury.

Brush: Use nylon or polyester bristle brushes.

Roller: Use 3/8" to 1/2" synthetic roller covers.

Thinning: Thin sparingly as necessary with clean water up to ½ pint per gallon.

Clean-up: Clean tools and spray equipment with warm, soapy water immediately after use.

GENERAL SURFACE PREPARATION

Paint only clean, dry (may be damp, but not dripping), deglossed and profiled surfaces. Remove dirt, oils, grease, wax, form oils, release agents, sanding dust, paint remover, etc. with PREP125 DURAPREP® WB Cleaner & Degreaser, Dirtex and water, PPG Paint Thinner No. 5132 or other appropriate cleaners, or by vacuuming as necessary. Remove mildew by washing with PPG MILDEW CHECK® Multi-Purpose Wash 18-1 or a mix of 1 part chlorine bleach to 3 parts clean water (rinse thoroughly after 15 minutes). **WARNING!** If you scrape, sand, or remove old paint, you may release lead dust or fumes. **LEAD IS TOXIC. EXPOSURE TO LEAD DUST OR FUMES CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE.** Wear a properly fitted NIOSH-approved respirator and prevent skin contact to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the USEPA National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead. Follow these instructions to control exposure to other hazardous substances that may be released during surface preparation..

NEW WOOD: Repair construction defects, sand as necessary and prime new wood. After primer is dry, fill openings and nail holes with TOP GUN® 200 Siliconized Acrylic Caulk No. 1414, or other suitable sealant. Spot prime the caulk when well set, usually 1-4 hours. Spot prime knots and sap streaks with SEAL GRIP® Premium Quick Dry Primer/Sealer No. 17-964 or shellac.

REPAINT: Remove loose and failing paint by power washing, hand scraping or power tool cleaning and sand edges smooth when applicable. Fill holes and gouges in wood and other substrates with wood patch or filler, etc. as appropriate. Sand patched areas smooth as necessary before priming bare areas and patches. **NOTE:** Always prime chalky paints and surfaces with an appropriate PPG penetrating primer such as ACRI-SHIELD Bonding Primer No. PP515, SEAL GRIP® Interior/Exterior Alkyd Primer No. 17-941, PERMA-CRETE® Pigmented Bonding Coat No. 4-898 or, if temperatures allow, PERMA-CRETE Pigmented Masonry Sealer No. 4-809, or PERMA-CRETE Clear Masonry Sealer No. 4-808.

NEW CONCRETE/MASONRY/STUCCO: Let new concrete, masonry and stucco cure 28 days before painting. (**NOTE:** Polymer modified thin coat stucco can usually be painted within 7-14 days depending upon drying conditions. Follow stucco manufacturer's instructions.) Remove any remaining deeply embedded contaminants such as curing compounds by abrasive blasting. Remove efflorescence by pressure washing or with a dilute muriatic acid solution following manufacturer's instructions. (**CAUTION:** When mixing and using, always add acid to water, and wear appropriate eye and skin protection.) Fill cracks and holes with appropriate filler. For new concrete block (CMU), apply an appropriate PPG block filler (SEE RECOMMENDED SYSTEMS) before painting.

ALUMINUM AND VINYL SIDING: Siding may present potential adhesion problems. Siding must be properly aged and cleaned prior to painting. Topcoat should be spot applied, allowed to cure overnight, then evaluated for adhesion. If adhesion is good, the application may proceed. One way to check adhesion is by applying a piece of masking tape to test the topcoat. If the topcoat peels off easily, the surface must be scuff sanded prior to proceeding to ensure mechanical adhesion. For vinyl, do not paint with a color darker than the original vinyl siding due to potential warping.

DIRECTIONS FOR USE

Stir thoroughly before using and occasionally during use. Read all label and Material Safety Data Sheet (MSDS) information prior to use. MSDS are available through our website or by calling 1-800-441-9695. **USE WITH ADEQUATE VENTILATION. KEEP OUT OF REACH OF CHILDREN.**

Permissible temperatures during application:

Temperature Range: 35°F to 110°F (air, surface, paint)
(Optimum paint temperature 65-85°F)

Dew Point: Surface temperature must be at least 5°F above the dew point.

Relative Humidity: Maximum 85%

New Work: Apply a uniform coat of appropriate primer or block filler per primer data sheet instructions (SEE RECOMMENDED SYSTEMS) at the millage specified for the application. Finish with one or more coats of ACRI-PRO 100 Flat Exterior Acrylic Paint No. PP929 series.

Repaint: Spot prime bare areas as required with an appropriate primer (SEE RECOMMENDED SYSTEMS), then apply one or more coats of ACRI-PRO 100 Flat Exterior Acrylic Paint No. PP929 series.

LIMITATIONS OF USE

Do not apply in direct sunlight or when air or surface temperature is below 35°F or above 110°F. Do not apply in late afternoon if condensation or fog is likely to occur, nor when rain is expected within 12 hours. Surface temperature must be at least 5°F above dew point. For optimum application properties, bring material to 65-85°F (18-29°C) temperature range prior to application. Use for service below 150°F. Do not use on floors or deck walking surface. **PROTECT FROM FREEZING.** While this product provides a mildew resistant coating, growth may still occur if the substrate is not properly prepared prior to painting and/or if the substrate is consistently exposed to conditions conducive to mold, mildew, and algae. Examples of these conditions include, but are not limited to, under eaves, behind shrubbery and trees, and in areas that are consistently damp with little to no direct sunlight.

SHIPPING

Freight Classification: PAINT OR PAINT RELATED MATERIAL

Packaging: 4 Gallons per carton; 5-Gallon Pail

PPGAF believes the technical data presented is currently accurate; however, no guarantee of accuracy, comprehensiveness, or performance is given or implied. Improvements in coatings technology may cause future technical data to vary from what is in this bulletin. For complete, up-to-date technical information, visit our web site or call 1-800-441-9695.

